



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 01 2018

003005

MAY 03 2018

D139-799-011
Job Sheet 176814



Part No: D139-799-011

Job Qty: 2 ea

Part Name: Maintenance Step LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/11/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: IIN-D139-799 REV.O IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 12.10.31 PER CHG004 DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 03 2018
110	Packaging	1 pcs	5/11/18	5/11/18	0.00	0.00	Packaging1-1		MAY 03 2018
120	QC	1 pcs	5/11/18	5/11/18	0.00	0.00	QC4		
125	DC	1 pcs	5/11/18	5/11/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	5/11/18	5/11/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-011 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-011 Location:FG019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6H12A	Bolt	42 Ea (2 ea)	90-Start up Operation	5000669
AN6H13A	Bolt	42 Ea (2 ea)	90-Start up Operation	5006336
D4092-041	Maintenance Step Assembly	2 Ea (1 ea)	90-Start up Operation	5007483
NAS1149D0663J	Washer	128 Ea (6 ea)	90-Start up Operation	3024481

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6H12A	42	19	0
	AN6H13A	42	42	0
	D4092-041	2	0	0
	NAS1149D0663J	128	1,169	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval _____

Description Work Order I

Completed By _____

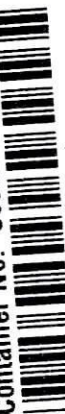
Lead hand / Supervisor
Approval Verification _____QC / QA Coordinator
Approval _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/03/18



Container No: S068040



Part: D139-799-011

Job No: 176814

Serial No/Batch: S068040

Revision: 0

Inspector: _____

Root Cause			OTHER :		
Environment ☐	No Re-verification ☐	Press ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bendi ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/ ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐				

5.0 PARTS LIST

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
		4						D3580-1	JOGGLE BRACKET
		2	8					D3628-1	CUPPED WASHER
1								D4092-041	MAINTENANCE STEP ASSEMBLY
	1							D4092-042	MAINTENANCE STEP ASSEMBLY
			1					D4130-1	FWD CABIN FLOOR PROTECTOR
			1					D4130-3	AFT CABIN FLOOR PROTECTOR
		1						D4130-5	FWD CARGO FLOOR PROTECTOR
		1						D4130-7	CENTER CARGO FLOOR PROTECTOR
		1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1						D4153-1	JOGGLE BRACKET
		1						D4153-3	JOGGLE BRACKET
			4					D4153-5	CLAMP PLATE
		2						D4166-1	PLACARD, MAX LOAD
				1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
					1			D5238-041	MAINTENANCE STEP ASSEMBLY
						1		D5238-042	MAINTENANCE STEP ASSEMBLY
					1	1	1	D5238-043	LOWER BRACKET, AFT
					1	1	1	D5238-045	LOWER BRACKET, FWD
					1	1	1	D5245-1	MOUNTING BOLT
					1	1	1	D5245-7	MOUNTING BOLT
2	2			2	2	2	2	AN6H12A	BOLT
2	2			2	1	1	1	AN6H13A	BOLT
6	6			6	5	5	5	NAS1149D0663J	WASHER (or AN960JD616)

PAGE 1 OF 1

Description: MAINTENANCE STEP

H:\Forms\Engineer\Approved Eng Online\CHGREC revB